



**CRIMINAL JUSTICE COORDINATING COUNCIL**

**THURSDAY, MAY 17, 2012 — 4:00 P.M.**

**COURTHOUSE CONFERENCE CENTER  
SECOND FLOOR, COURTHOUSE—EAST WING**

**Agenda**

1. Call to Order
2. Approval of the Agenda
3. Approval of the Minutes of March 15, 2012
4. Update regarding Offender Community Resource Fair 2012
5. OWI Court Update
6. Resolution Proclaiming May 2012 Drug Court Month
7. Appointments to CJCC
8. NIC Recommendations Discussion
9. Grants Update
  - A. TAD Grant
  - B. Federal Drug Court Grant
  - C. CIT Grant
10. Discussion Regarding Law Enforcement Concerns
11. Areas of Future Action and Discussion for CJCC
12. Citizen Participation and Announcements
13. Future Meeting Date: Thursday, June 21, 2012, Courthouse Conference Center
14. Adjournment