



**CRIMINAL JUSTICE COORDINATING COUNCIL**

**THURSDAY, MARCH 15, 2012 — 4:00 P.M.**

**COURTHOUSE CONFERENCE CENTER  
SECOND FLOOR, COURTHOUSE—EAST WING**

**Agenda**

1. Call to Order
2. Approval of the Agenda
3. Approval of the Minutes of February 16, 2012
4. Citizen Participation and Announcements
5. Discussion regarding Offender Reentry Resource Fair 2012
6. OWI Court Update
7. Report on Smarter Sentencing Training
8. Strategic Planning Session & Designation of Subcommittee
  - A. Repeat Offenders
9. Grants Update
  - A. TAD Grant
  - B. Federal Drug Court Grant
  - C. Justice and Mental Health Collaboration Grant & Ad Hoc Committee
  - D. Second Chance Grant
10. Discussion Regarding Law Enforcement Concerns
11. Areas of Future Action and Discussion for CJCC
12. Future Meeting Date: Thursday, April 19, 2012, Courthouse Conference Center
13. Adjournment