



CRIMINAL JUSTICE COORDINATING COUNCIL

THURSDAY, MARCH 18, 2010 — 4:00 P.M.

**COURTHOUSE CONFERENCE CENTER
SECOND FLOOR, COURTHOUSE—EAST WING**

Agenda

1. Call to Order
2. Approval of the Agenda
3. Approval of the Minutes of January 21, 2010
4. Discussion regarding Public Disclosure of 4th OWI and Higher Offenders/Notification to Establishments
5. Temporary Housing for Offenders
6. Resource Fair Update
7. Update on Federal Grants
8. New OWI Legislation Discussion
9. Educating the Public about the Criminal Justice System
10. Establishment of Working Groups
11. Discussion of Decision Points—Decision Point #5: Adjudication
12. Future Meeting Dates and Locations
13. Citizen Participation and Announcements
14. Adjournment